IN THE CLAIMS

1. (CURRENTLY AMENDED) An assembly comprising:

a door panel;

a window regulator housing component; and

a window regulator drive system component, wherein said door panel is secured to said window regulator housing component by a deformed portion ~~on~~ of the window regulator housing ~~system~~ component to provide a subassembly, wherein said deformed portion is utilized to releaseably secure said window regulator drive system component to said subassembly via a fourth component.

2. (PREVIOUSLY PRESENTED) The assembly according to claim 1 in which said door panel includes a feature which ensures alignment between said door panel and said window regulator housing component.

3. (PREVIOUSLY PRESENTED) The assembly according to claim 2 in which said deformed portion is formed from a pre-deformed portion, said deformed portion co-operating with an associated region of said door panel to provide said subassembly, which during assembly of said door panel and said window regulator housing component, wherein said feature aligns said door panel and said window regulator housing component while said pre-deformed portion is remote from said associated region.

4. (PREVIOUSLY PRESENTED) The assembly according to claim 1 in which at least one of said door panel, said window regulator housing component, and said window regulator drive system component has a hole to allow passage of said fourth component.

5. (PREVIOUSLY PRESENTED) The assembly according to claim 2 in which said feature ensures alignment between said subassembly and said window regulator drive system component.

6. (PREVIOUSLY PRESENTED) The assembly according to claim 5 in which said window regulator drive system component includes a second hole with a second hole diameter, and said window regulator drive system component includes a third hole with a third hole diameter.

7. (PREVIOUSLY PRESENTED) The assembly according to claim 6 in which said second hole diameter is greater than said third hole diameter.

8. (PREVIOUSLY PRESENTED) The assembly according to claim 6 in which said third hole diameter is greater than said second hole diameter.

9. (PREVIOUSLY PRESENTED) The assembly according to claim 6 in which said second hole diameter is equal to said third hole diameter.

10. (PREVIOUSLY PRESENTED) The assembly according to claim 5 in which at least one of said second hole and said third hole is threaded.

11. (PREVIOUSLY PRESENTED) The assembly according to claim 1 in which said fourth component is one of a self tapping screw, a bolt, and a nut and a bolt.

12. (PREVIOUSLY PRESENTED) The assembly according to claim 1 in which said window regulator housing component includes a recess and said recess includes said deformed portion.

13. (PREVIOUSLY PRESENTED) The assembly according to claim 1 in which at least one of said door panel, said window regulator housing component and said window regulator drive system component is a plastic component.

14. (PREVIOUSLY PRESENTED) The assembly according to claim 13 in which said plastic component is integral with said deformed portion.

15. (PREVIOUSLY PRESENTED) The assembly according to claim 1 in which said door panel lies in a substantially vertical plane.

16. (PREVIOUSLY PRESENTED) The assembly according to claim 15 in which said door panel includes a feature which ensures alignment between said door panel and said window regulator housing component and said feature has a horizontal extent to resist loads acting in planes parallel to said door panel.

17. (PREVIOUSLY PRESENTED) The assembly according to claim 1 in which said window regulator housing component is part of a window regulator drive system mechanism.

18. (CANCELLED)

19. (PREVIOUSLY PRESENTED) The assembly according to claim 1 in which said deformed portion forms a seal between said door panel and said window regulator housing component.

20. (PREVIOUSLY PRESENTED) The assembly according to claim 1 in which said deformed portion is non-circular in cross section to prevent rotation of at least one of said door panel, said window regulator housing component and said window regulator drive system component relative to another of said door panel, said window regulator housing component and said window regulator drive system component.

21. (PREVIOUSLY PRESENTED) The assembly according to claim 2 in which said feature is non-circular in cross section to prevent rotation of at least one of said door panel, said window regulator housing component and said window regulator drive system component relative to another of said door panel, said window regulator housing component and said window regulator drive system component.

22. (PREVIOUSLY PRESENTED) The assembly according to claim 1 further including at least one further deformed portion at a spaced location from said deformed portion, in which said door panel is further secured to said window regulator housing component by said at least one further deformed portion.

Please add the following new claims:

23. (NEW) A method of assembling an assembly having a door panel, a window regulator housing component having a portion, a window regulator drive system component, and a fourth component, the method comprising:

securing said door panel to said window regulator housing component by deforming said portion into a deformed portion to form a subassembly having said door panel and said window regulator housing component; and

releaseably securing said window regulator drive system to said subassembly using said deformed portion in conjunction with the fourth component to form the assembly.

24. (NEW) The method as defined in claim 23, wherein a region of the window regulator drive system component engages said deformed portion to align the window regulator drive system component with the subassembly.

25. (NEW) The method as defined in claim 23 wherein the fourth component releaseably engages said deformed portion to releaseably secure said window regulator drive system component to the subassembly.

26. (NEW) The method as defined in claim 23, wherein said deformed portion includes a hole through which the fourth component passes to releaseably secure the window regulator drive system component to said subassembly.